



Dart Aerospace Ltd.
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RBW6205G00331-3G
Job Sheet 183380



Part No: RBW6205G00331-3G **Job Qty:** 1 ea **3** **DAS 21 9-88**
Part Name: Main Rotor Blade Retention Bolt R&R Tool **DAS**
Part Weight: 0 lbs **Status:** Scheduled **Priority:** Medium
Job Created: 9/17/18 **Job Tracking No:**
Due Date: 11/12/18 **Created By:** Logan David
Type: SOLD **Description:**
Note: DWG RBW6205G00331-3G Rev. 2B IPP Rev. A 18.06.12 new issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/12/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	1 pcs		11/12/18	0.00	0.10	Small Fab-3		MLC DAS
120	QC	1 pcs		11/12/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		11/12/18	0.00	0.00	Packaging3-1		MLC 3-88
140	QC21-SA	1 Ea		11/12/18	0.00	0.00	QC21		

Part Op 110 - Pick and pack case.
Descriptions:

DAS
21
9-88

OCT 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
10137	Small Pistol Case, Plastic	1 Ea (1 ea)	90-Start up Operation	5090865 - 5090867-5090865
RBW6205G03451-3G	Bolt Guide Removal & Install	1 Ea (1 ea)	110-Small Fab	5107701
RBW6205G08451-3G	Puller Bolt Removal	1 Ea (1 ea)	110-Small Fab	5109798

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	10137	1	21	0
110-Small Fab	RBW6205G03451-3G	1	8	0
	RBW6205G08451-3G	1	10	0

Part Specifications



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uld not be found.

Plex 9/17/18 10:54 AM dart.logan.david

Container No: S118121



Part: RBW6205G00331-3G

Job No: 183380

Serial No/Batch: S118121

Revision: 2B

Inspector:

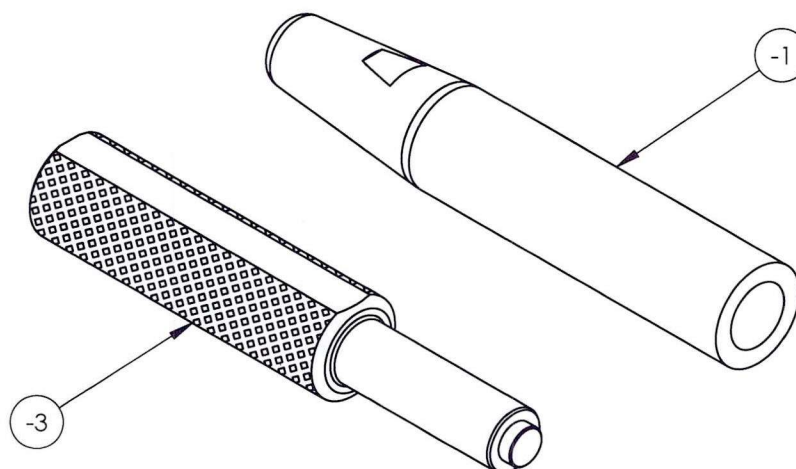
Exp Date:

Instructions:

Date: 10/15/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	ADDED 2.50 REF. DIMENSION TO -1. ALSO ADDED .455 REF. DIMENSION TO -3.	9/24/2009	WP	GE
1	CH'D -3 HANDLE DIA., WAS $\varnothing 1.20$ IS $\varnothing 1.28$. -3 REF. DIM. .455 IS NOW .767.	9/28/2009	WP	GE
2	REMOVED ENGRAVING FROM -1. CH'D -3 OD, FROM $\varnothing 1.28$ TO $\varnothing 1.276$, MILLED FLAT FROM .51 TO .587 REF., AND .767 REF. TO .50 REF. ALSO CH'D -3 .032x60° TO .03 @ 30°, AND .08x60° TO .08@60°. ALSO ADDED VISIBLE KNURLING.	10/3/2009	WP	RW
2A	CH'D WAS CLEAR HARD ANODIZING IS CLEAR ANODIZING AND ADDED KNURL NOTE.	10/27/2010	WP	GE
2B	SEPERATED TOOLS FROM KIT RBW6205G00331-3G. ADDED AW139 TO USED ON MODEL.	10/17/2013	CFS	RW



ORIGINAL No. REF.
RBW3205G00331-3G $\equiv$ 3G3205G00331
DO NOT USE, FOR REFERENCE ONLY.

FUNCTION: USED TO REMOVE AND INSTALL THE
MAIN ROTOR BLADE BOLTS.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BOLT GUIDE	6061	RBW6205G03451-3G	1
			-3	1	PULLER	6061	RBW6205G08451-3G	1
		B/O	-5	1	PISTOL CASE	BLACK PLASTIC	R.S.R. SPORTS #10137	N/S

 RED BARN MACHINE	
TITLE M/R BLADE RETENTION BOLT REM/INSTL TOOL KIT	
DWG NO. RBW6205G00331-3G	REV 2B
MAT'L	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.005 FRACTIONS $\pm$ 1/32 .XX $\pm$.01 ANGLES $\pm$ 5° .X $\pm$.1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:2	DATE 10/17/2013
SHEET 1 OF 1	